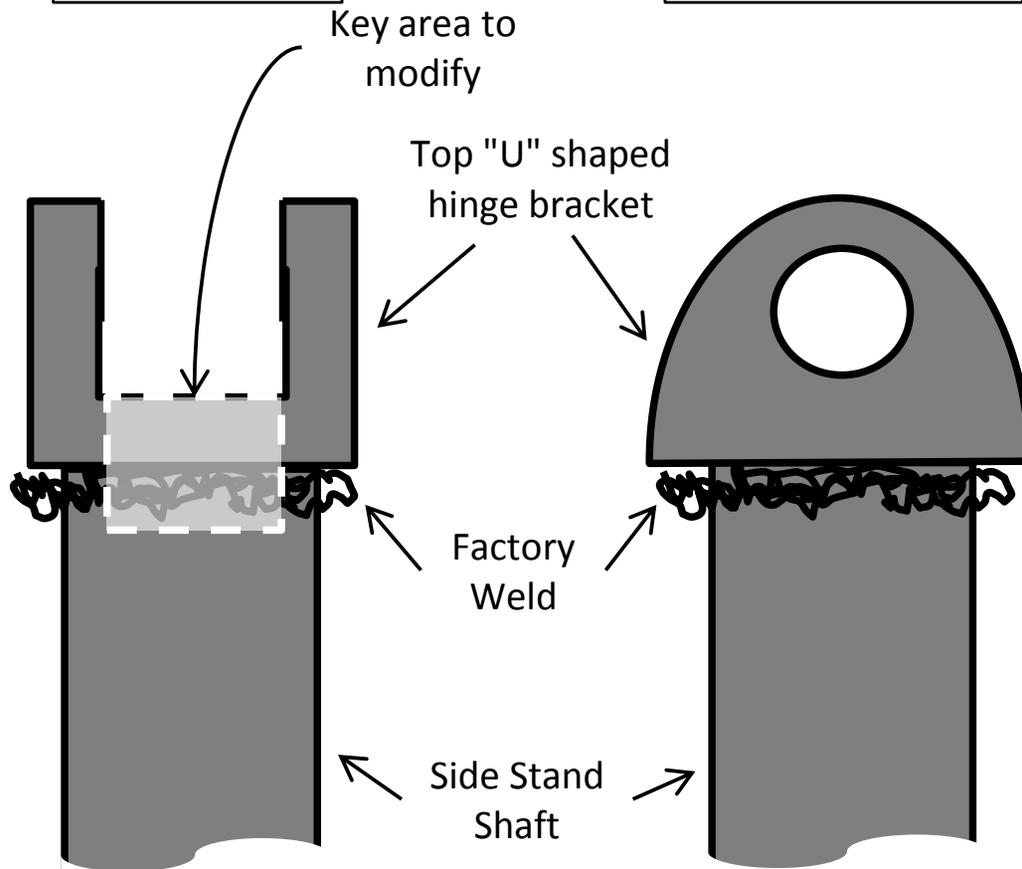


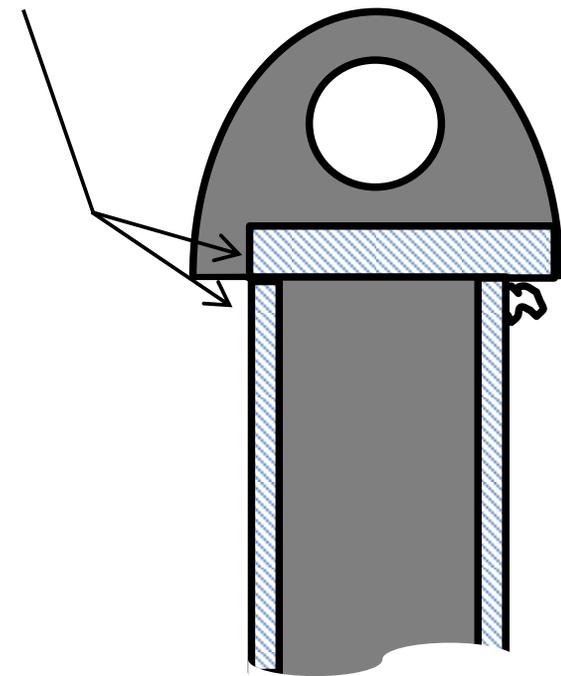
Front View

Left Side View

Left Side Cut-Away View



This area removed. The base is ground or filed back and the weld is cleaned up.



Only remove material back to the shaft. Don't grind away any of the shaft or you will lose a lot of strength.